



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

650.1311
Job Sheet 210007



Part No: 650.1311

Job Qty: 10 pcs

Part Name: -4 Nipple



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/20

Job Tracking No:

Due Date: 6/17/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 650.1300 REV.NC IPP REV;A 2020.05.21 NEW ISSUE DD VERF;JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-154 - 1	10 pcs	6/17/20	6/17/20	1.00	3.33	SL-154 - 1	JB 20.06.20
110	QC 2	10 pcs	6/17/20	6/17/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	!
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 20.06.20
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S280600



Part: 650.1311

Job No: 210007

Serial No/Batch: S280600

Revision: REV.NC

Inspector:

Exp Date:

Instructions:

Date: 06/01/20

DAS
62
9-89

DAS
62
9-89

				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120	QC 8	10 pcs	6/17/20	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
130	Outsource - 17 - Passivate	10 pcs	6/17/20	0.00 0.00	GROOZ
140	Packaging 2-1 - Receive - B4B	10 pcs	6/17/20	0.00 0.00	More of
					Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B

Plex 5/21/20 11:19 AM Dart.lajeunesse.marie

					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 37 - B4B	
150	QC 6	10 pcs	6/17/20	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
					QC 6 - 82	
160	Packaging 3-1 - Stock - B4B	10 pcs	6/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 37 - B4B	
170	QC 21 - SA	10 pcs	6/17/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 9	

Part Op 100 - 1-Machine as per folio FD 296 FOLIO REV: AA DWG REV: N/C 2-Debur
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - -Issue P/O; 46545 PASSIVATE PER MIL QQ-P-350, TYPE 2 AS PER DWG -Material type; 303 stainless steel -Certificate of Conformity is required
 140 - Certificate of Conformity is required
 150 - QC6- All purchased or subcontracted products
 160 - Identify as per dwg & Stock
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	1.1300 ft (.113 ea)	100-SL-154 - 1	<u>S250215</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R1.000	1	45	0

Part Specifications

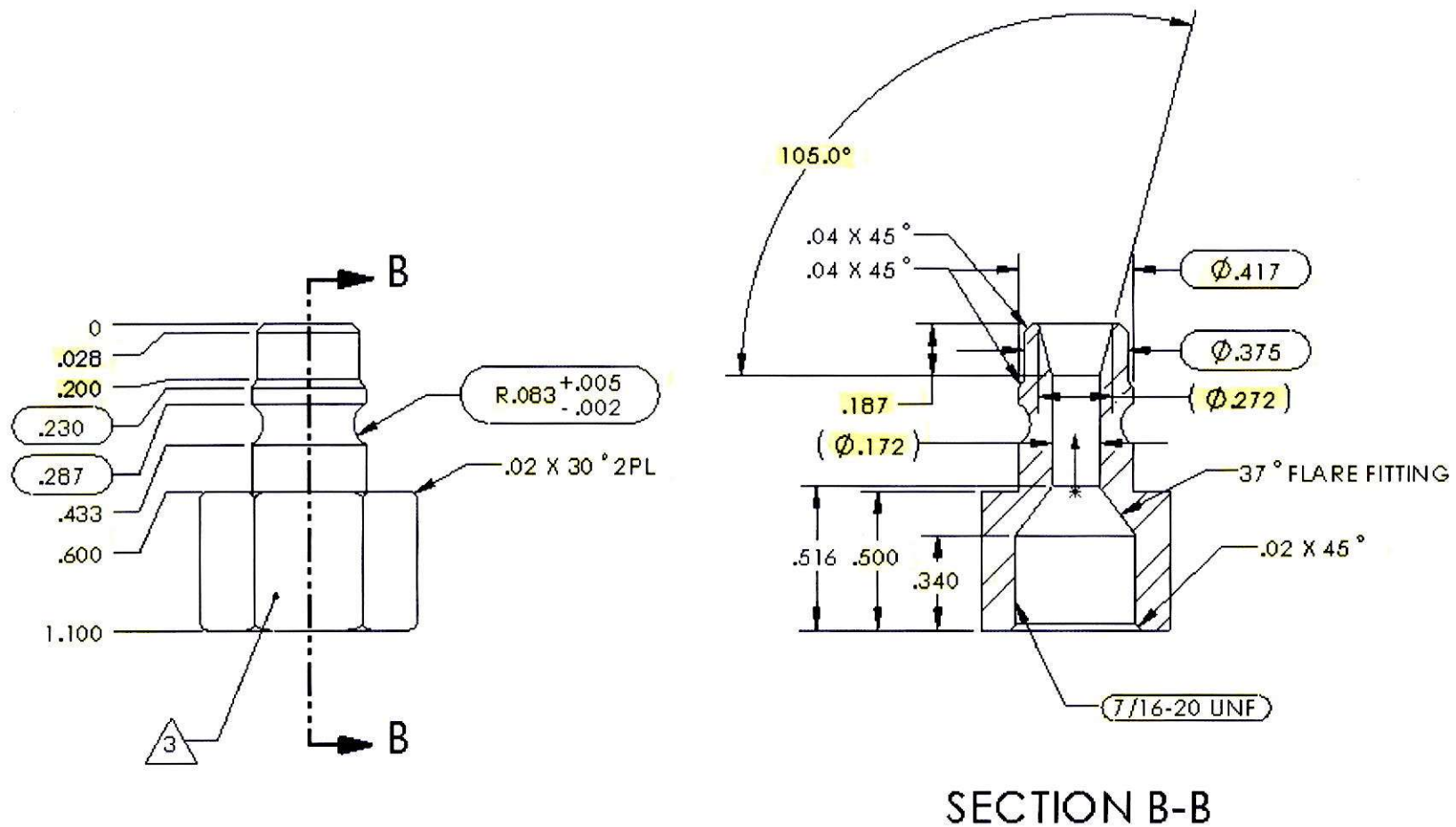
Specifications could not be found.

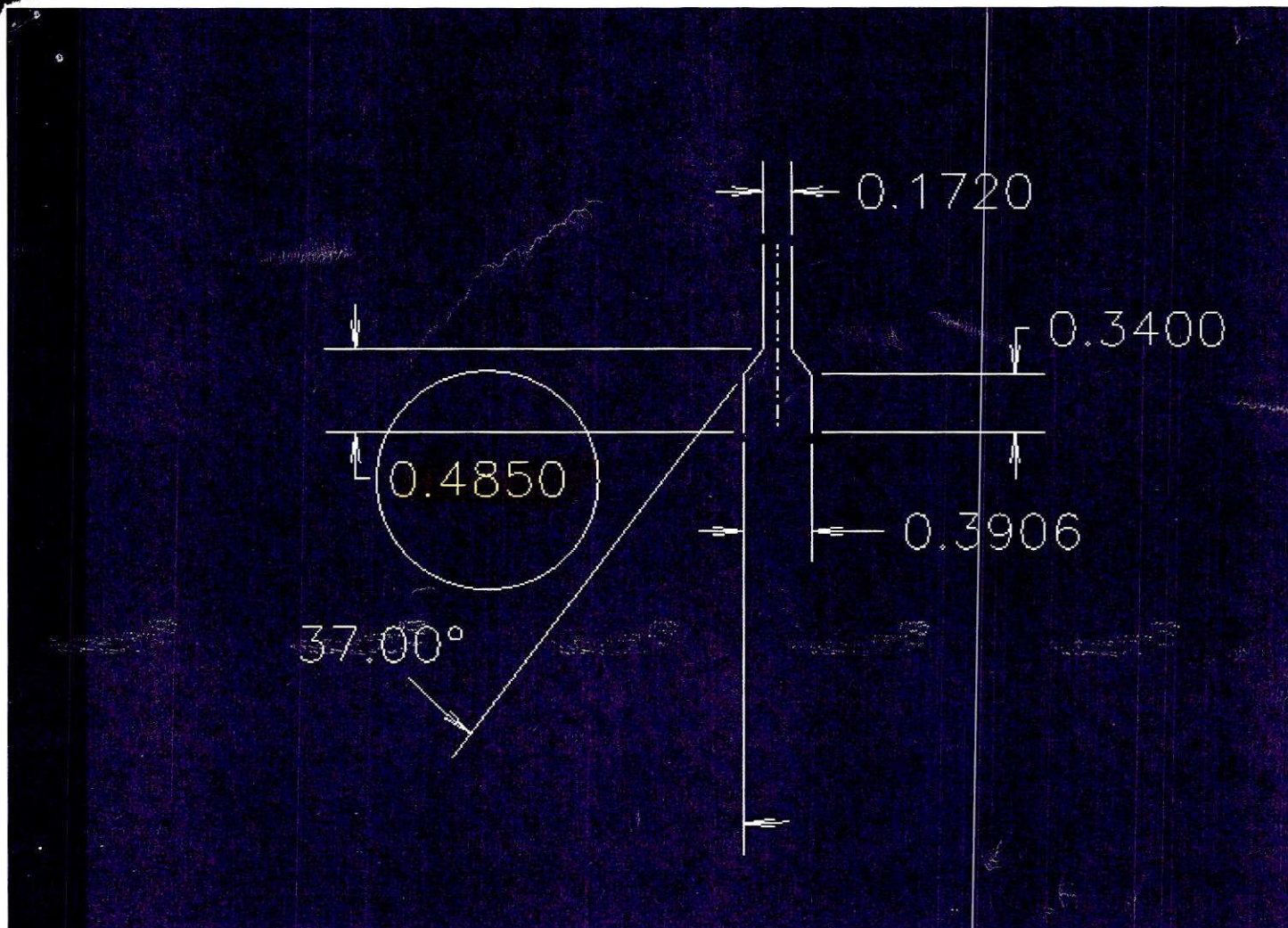
Plex 5/21/20 11:19 AM Dart.lajeunesse.marie

Regis Quenneville

From: Jacob Becker
Sent: Wednesday, May 27, 2020 1:28 PM
To: Regis Quenneville
Subject: RE: Missing Dimensions

Here you go. Also noticed that the taper is not the same depth as the start of that taper in the main view so I added that in. Sorry for any confusion there.





From: Regis Quenneville
Sent: Wednesday, May 27, 2020 1:29 PM
To: Jacob Becker <jbecker@dartaero.com>
Cc: Guillaume Auclair <gauclair@dartaero.com>; Mathieu Lamarche <mlamarche@dartaero.com>
Subject: RE: Missing Dimensions

Thanks!

From: Jacob Becker <jbecker@dartaero.com>
Sent: Wednesday, May 27, 2020 1:28 PM
To: Regis Quenneville <rquenneville@dartaero.com>
Subject: RE: Missing Dimensions

Here you go. Also noticed that the taper is not the same depth as the start of that taper in the main view so I added that in. Sorry for any confusion there.

Work Order:	210007
Part Number:	650.1311
	Page 1 of 1

[illegible]

Measured by: <i>SB</i>	9-89	Checked by: <i>QML</i>	QC Inspector:
Date: <i>20 Dec 81</i>		Date: <i>20 Dec 83</i>	Date:

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	1-Jun-20	New Issue	MG	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046545



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046545

PO Date: 6/4/20

Due Date: 6/12/20

Purchase Order

Revision:

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: **NEED AS SOON AS POSSIBLE**

E-MAILED
2020-06-04

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	210007	650.1311	650.1300 REV.NC	-4 Nipple -Issue P/O; PASSIVATE PER MIL QQ- P-350, TYPE 2 AS PER DWG -Material type; 303 stainless steel -Certificate of Conformity is required	Firmed - X10		6/12/20	10 pcs	0 pcs	10 pcs	\$13.00/pcs	\$130.00
Grand Total:												\$130.00

DA
40
8-89

JUN 09 2020

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046545



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/4/20 8:46 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(028854-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

028854 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
05-Jun-2020		Lorena Vargas				POHB046545			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	650.1311 Rev.NC	650.1311 PASSIVATE PER MIL QQ-P-350 TY2 AS PER DWG MATERIAL TYPE 303 STAINLESS STEELpass		PASSIVATION CH	10	10	0	0	0

DAE
40
9-99

RECEIVED
JUN 09 2020
DART AEROSPACE LTD.

10

DAS
40
9-99

RECEIVED
JUN 09 2020
DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.